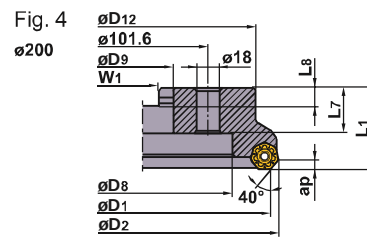
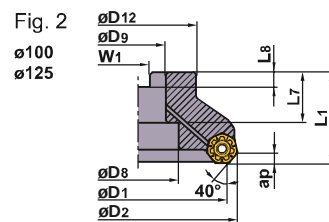
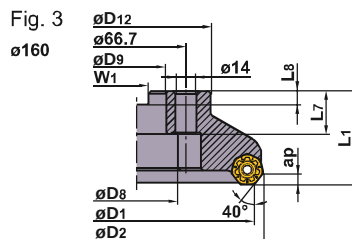
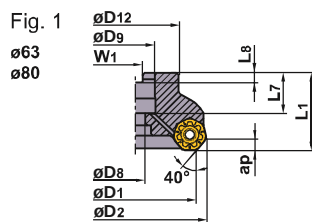




Para Arbor Métrico

O diâmetro D₉ do furo de centro da fresa está indicado em milímetros.



Corte à direita.

Diâmetro da Fresa D ₁	Parafuso de Montagem	Geometria	
ø63	HSC10030H	z	
ø80	12035H		
ø100	MBA16033H	x	
ø125	20040H		
ø160	—	—	—
ø200	—	—	—

C H :40° T :10° (Quando usar o inserto com quebra-cavaco MK)
A.R : -6° T :20° (Quando usar o inserto com quebra-cavaco MP, MM)
R.R : -5° I : +9° — +10°

Tipo	Referência para Pedido	Estoque	Furo de Refrigeração	Nº de Dentes	Dimensões(mm)								Peso da Ferramenta (kg)	Max. Profund. de Corte (mm)	Tipo (Fig.)	* 	Parafuso de Fixação	Chave
		R			D ₁	D ₂	L ₁	D ₉	L ₇	D ₈	D ₁₂	W ₁	L ₈					
Passo Largo	AHX640S-063A04AR	●	○	4	63	75.6	50	22	20	11	50	10.4	6.3	0.7	6	1	CS5015060T	TKY20T
	-080A04AR	●	○	4	80	92.6	50	27	23	13	56	12.4	7	1.1	6	1	CS5015060T	TKY20T
	-100B05AR	●	○	5	100	112.6	50	32	32	45	78	14.4	8	1.7	6	2	CS5015060T	TKY20T
	-125B06AR	●	○	6	125	137.6	63	40	42	56	89	16.4	9	3.1	6	2	CS5015060T	TKY20T
	-160C07NR	●	—	7	160	172.6	63	40	29	56	120	16.4	9	5.4	6	3	CS5015060T	TKY20T
	-200C08NR	●	—	8	200	212.6	63	60	32	140	175	25.7	14.22	7.8	6	4	CS5015060T	TKY20T
Passo Fino	AHX640S-063A05AR	●	○	5	63	75.6	50	22	20	11	50	10.4	6.3	0.6	6	1	CS5015060T	TKY20T
	-080A06AR	●	○	6	80	92.6	50	27	23	13	56	12.4	7	1.0	6	1	CS5015060T	TKY20T
	-100B07AR	●	○	7	100	112.6	50	32	32	45	78	14.4	8	1.6	6	2	CS5015060T	TKY20T
	-125B08AR	●	○	8	125	137.6	63	40	42	56	89	16.4	9	3.0	6	2	CS5015060T	TKY20T
	-160C10NR	●	—	10	160	172.6	63	40	29	56	120	16.4	9	5.2	6	3	CS5015060T	TKY20T
	-200C12NR	●	—	12	200	212.6	63	60	32	140	175	25.7	14.22	7.5	6	4	CS5015060T	TKY20T

* Torque de Fixação (N • m) : CS5015060T=5.0